



# Formulating a cost-effective, whole food source of Vitamin D

Earthlight's ingredient technology sets the standard for Vitamin D and allows you to do more than ever before



# Today's Presentation

- 1** Introduction
- 2** Earthlight®  
Ingredient Overview
- 3** Earthlight® vs.  
Other Ingredients
- 4** Top Applications
- 5** The Earthlight®  
Origin Story
- 6** Glimpse into the Future:  
Market Trends





# Before we start: let's quickly review some realities

The surge in Vitamin D interest over the last few years opened the door for opportunity and innovation



Since 2020, the global market response to Vitamin D has been fantastic



Earthlight's technical profile allows for many formulation developments



Global supply and commercial Earthlight quantities are available





# Ingredient development review

A cost-effective, real vegan, whole food source that won't affect your taste or texture





# 100% natural and minimally processed

How Earthlight® Whole Food Vitamin D is made



1 Wholesome White Button & Portobello mushrooms are harvested from farms in Pennsylvania.



2 Mushrooms are blended using an innovative process.



3 Blended mushrooms are exposed to safe UV light (just like the sun). This dramatically increases Vitamin D content.



4 The high Vitamin D product is dried and converted into a powder.



5 The powder undergoes final quality checks, including Vitamin D concentration.

1000 µg of  
Vitamin D per  
gram

Non-GMO

No extraction  
solvents



# Formulation and manufacturing overview

Earthlight<sup>®</sup> is a highly concentrated source of Vitamin D that is the perfect option for formulating consistent and quality products



- ✓ Certified organic grades available
- ✓ Reproducible nutrient composition
- ✓ Two-year shelf life
- ✓ Low use levels and excellent economics
- ✓ Little to no impact on organoleptic properties of food
- ✓ Little to no impact on food manufacturing processes



Earthlight (mg)	Vitamin D $\mu\text{g}$	Vitamin D IU
1 mg	1 $\mu\text{g}$	40 IU
15 mg	15 $\mu\text{g}$	600 IU
20 mg	20 $\mu\text{g}$	800 IU



# Customer targeting opportunities

Earthlight® delivers unique value as the most highly-touted Vitamin D mushroom powder in the food and supplement market segments





# Market segmentation and sizing for Earthlight<sup>®</sup>

A sizeable market that ranges from major retailers to emerging start-up brands



## Big Food Brands

- Competition for attention
- High applications - before
- Slow to launch
- Price sensitive

Volume: Large



## Food Service

- Actively seeking
- Looking for ideas
- Will do development
- Multiple systems

Volume: Large



## Food Retailers

- Motivated to differentiate
- Less price sensitive
- High applications
- Multiple systems

Volume: Medium



## Private Label Companies

- Actively seeking
- Looking for ideas
- Will do development
- Can reach multiples

Volume: Medium



## Emerging Food

- Actively seeking
- Looking for ideas
- NEED development

Volume: Medium



## Supplement Companies

- Actively seeking
- Looking for ideas
- LOW development

Volume: Medium



# What are the European food opportunities for Earthlight?

Earthlight<sup>®</sup> delivers unique value as the only Vitamin D mushroom powder allowed in the market



## Approved uses and use levels of Earthlight<sup>®</sup> in EU

Food Category	Maximum Level of Vitamin D2
Breakfast cereals	2.25 µg of vitamin D2/100 g
Yeast-leavened bread & pastries	2.25 µg of vitamin D2/100 g
Grain products & pastas	2.25 µg of vitamin D2/100 g
Fruit juice and fruit/vegetable blend beverages	1.125 µg of vitamin D2/100 mL
Milk & dairy products (excluding fluid milks)	2.25 µg of vitamin D2/100 g/1.125 µg of vitamin D2/100 mL (beverages)
Cheese (excluding cottage cheese, ricotta cheese and hard-grating cheeses)	2.25 µg of vitamin D2/100 g
Meal replacement bars & beverages	2.25 µg of vitamin D2/100 g/1.125 µg of vitamin D2/100 mL (beverages)
Dairy analogues	2.25 µg of vitamin D2/100 g/1.125 µg of vitamin D2/100 mL (beverages)
Meat analogues	2.25 µg of vitamin D2/100 g
Soups & broths	2.25 µg of vitamin D2/100 g
Extruded vegetable snacks	2.25 µg of vitamin D2/100 g
Foods for Special Medical Purposes as defined under Regulation (EU) No 609/2013 excluding those intended for infants	15 µg/day
Food supplements as defined in Directive 2002/46/EC intended for the general population excluding infants	15 µg/day



# What are the USA food opportunities for Earthlight?

FDA approval covers Earthlight's use in a broad range of food and beverage products, ranging from breakfast cereals and bakery products to juices and meal replacements



## Earthlight Fortification Applications (per USFDA CFR)

- Breakfast cereals
- Grain products & pastas
- Plant milks
- Plant yogurts
- Soy-based beverages
- Soy-based spreads
- Soy-based cheeses & cheese products
- Soy-protein based meal replacement beverages
- Fortified fruit juices
- Fortified juice drinks
- Meal replacement beverages
- Meal replacement bars (for weight management)
- Baked goods & baked snacks

## NEW PRODUCT CATEGORIES!

- Vegetable snacks
- Fruit smoothies
- Vegetable juices
- Plant-based meats
- Soups & soup mixes (non-meat)



# Proven stability that promotes quality

Earthlight® has been proven to show stability in storage up to three years



## Granola Bars

- ✔ Room temperature for 3 months
- ✔ Minor reduction of D2 content of time
- ✔ No difference in taste compared to control

## Key Finding

- ✔ EFSA feels Earthlight is not expected to behave differently than other vitamin D sources





# Certifications and approvals

Formulating Earthlight® creates advanced labeling opportunities



- ✓ USDA GAP and GMP
- ✓ Certified organic grade available
- ✓ Kosher, Halal
- ✓ Made in the USA
- ✓ US FDA FAP – 21 CFR 172.382
- ✓ EFSA Novel Food
- ✓ US Patent #8,545,915
- ✓ EU Patent EP2900089B1





# We can enhance YOUR label

What would these designations do for you?

All 7 at once *only* possible with Earthlight





# Comparison vs. other Vitamin D ingredients

Earthlight® delivers unique value as the most highly-touted Vitamin D mushroom powder in the food and supplement market segments





# Background on Vitamin D sources

Consumers prefer getting their nutrients from the 'kitchen cabinet'

Lanolin  
(Wool)



Liver



Synthetic



Lichen



Yeast

OR





# Vitamin D Applications – Code of Federal Regulations

Chart developed based on Food Additive Petition

Application Category	Earthlight Whole Food D2	Yeast-Based D2	Lichen-Based D3	Perennial-Based D3	Commodity D2	Commodity D3
Breakfast cereals	✓	✓	X	X	✓	✓
Grain products & pastas	✓	✓	ONLY	ONLY	✓	✓
Milk (animal-based)	X	✓	SUPPLEMENTS	SUPPLEMENTS	✓	✓
Milk products (animal-based)	X	✓	X	X	✓	✓
Plant milks	✓	✓	X	X	✓	X
Plant yogurts	✓	✓	X	X	✓	X
Soy-based beverages	✓	✓	X	X	✓	X
Soy-based spreads	✓	✓	X	X	✓	X
Soy-based cheeses & cheese products	✓	✓	X	X	✓	X
Fortified fruit juices	✓	X	X	X	X	✓
Soy-protein based meal replacement beverages	✓	X	X	X	X	✓
Meal replacement beverages	✓	X	X	X	X	✓
Meal replacement bars (special diet)	✓	X	X	X	X	✓
Fruit juice drinks	✓	X	X	X	X	✓
Cheese & cheese products	X	X	X	X	X	✓
Baked goods & baked snacks	✓	✓	X	X	X	
<b>NEW PRODUCT</b> Vegetable snacks	✓	X	X	X	X	X
Fruit smoothies	✓	X	X	X	X	X
Vegetable juices	✓	X	X	X	X	X
Plant-based meats	✓	X	X	X	X	X
Soups & soup mixes (non-meat)	✓	X	X	X	X	X

Lallemand

Vitashine

VegD3



# What's on your label?

Label-friendly, trend forward Vitamin D features

Feature	Earthlight Whole Food D2	Yeast-Based D2	Lichen-Based D3	Algae-Based D3	Commodity D2	Commodity D3
Non-GMO	✓	✓	✓	✓	✓	✓
Solvent-Free	✓	X	X	✓	X	X
No carriers or binders	✓	Only in oil	Only in oil	Only in oil		
Organic Grades available	✓	✓	✓	✓	✓	✓
Vegan/plant-based	✓	✓	✓	✓	✓	X
Whole Food	✓	X	X	X	X	X
Made in USA	✓	✓	X	X	X	X

Lallemand
Vitashine
VegD3

This applies to both USA and EU



# Top applications and case studies

We make existing products better.  
We help create new product forms.



# Top Earthlight® Applications

Based on PLT market  
research and experience  
– where we want to sell  
first and can succeed  
fastest



**Plant Milks / Drinks**



**Plant-Based Meats**



**Soups & Soup Mixes**



**Plant-Based Snacks**



**Meal Replacement  
Bars**



**Supplements**





# Case Study

## Sunfood Super Foods

Immunity and wellbeing powder that works optimally with Earthlight®



<b>Nutrition Facts</b>	
Approx. 32 Servings Per Container	
<b>Serving Size</b>	2.5 tsp (6g)
<hr/>	
Amounts Per Serving	
<b>Calories</b>	<b>20</b>
<hr/>	
	<b>% Daily Value*</b>
<b>Total Fat</b> 0g	<b>0%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 0mg	<b>0%</b>
<b>Total Carbohydrate</b> 5g	<b>2%</b>
Dietary Fiber 1g	<b>4%</b>
Total Sugars 0g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 0g	
<hr/>	
Vit. D 25.4mcg	130%
Calcium 0mg	0%
Iron 0.2mg	2%
Potas. 20mg	0%
Vit. C 23mg	26%
<hr/>	
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	



# Case Study

## JuicePlus+

Formulated into delicious shakes that come in a variety of flavor options



<b>Nutrition Facts</b>	
About 15 servings per container	
<b>Serving size</b>	<b>1 scoop (37.5g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>140</b>
<b>% Daily Value*</b>	
<b>Total Fat</b> 1g	<b>1%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 250mg	<b>11%</b>
<b>Total Carbohydrate</b> 20g	<b>7%</b>
Dietary Fiber 7g	<b>25%</b>
Soluble Fiber 5g	
Insoluble Fiber 2g	
Total Sugars 10g	
Includes 10g Added Sugars	<b>20%</b>
<b>Protein</b> 14g	<b>28%</b>
Vitamin D 4.0mcg	20%
Calcium 440mg	35%
Iron 2.4mg	15%
Potassium 140mg	4%
Vitamin C 22mg	25%
Thiamin 0.6mg	50%
Riboflavin 0.7mg	50%
Niacin 8.0mg NE	50%
Vitamin B <sub>6</sub> 0.8mg	50%
Vitamin B <sub>12</sub> 2.4mcg	100%

\* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.



# Case Study

## Uplift Foods

Digestive + mood organic plant based prebiotic fiber powder - gut happy vanilla flavor



**UPLIFT**  
GOOD • MOOD • FOOD



Supplement Facts	
Serving Size: 13.83g (Approx. 1 Scoop)	
Servings Per Container: 14	
Amount Per Serving	
Calories 50	
	% Daily Value
Total Fat 0g	0%
Saturated Fat 0g	0%
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 11g	4%
Dietary Fiber 7g	28%
Sugars 0g	0%
Added Sugars 0g	0%
Protein 2g	
Vitamin D (as Ergocalciferol) 6mcg**	40%
Iron 0.45mg	3%
Magnesium 30mg	7%
Prebiotic Blend 10.45g	†
Resistant Potato Starch	
Green Banana Flour	
Xylooligosaccharides (XOS)	
Probiotic Mood Blend 30mg**	†
Bifidobacterium longum	
Lactobacillus helveticus	
High Vitamin D Mushrooms 9.6mg	†
Pumpkin Seed Protein 2.45g	†
Sacha Inchi Seed Protein 300mg	†

† Percent Daily Values are based on a diet of other people's secrets.  
\*The % Daily Values are based on a diet of other people's secrets.  
\*\*As the time of manufacture.  
Other Ingredients: Natural Flavors, Rebaisidosis A (From Stevia Leaf Extract)

**Ingredients:**  
Prebiotic Blend (Soluble Tapioca Fiber Powder, Resistant Potato Starch, Green Banana Flour, Xylooligosaccharides (XOS)), Pumpkin Seed Protein, Sacha Inchi Seed Protein, Probiotic Mood Blend (Bifidobacterium longum, Lactobacillus helveticus), High Vitamin D Mushrooms, Natural Flavor, Rebaisidosis A (From Stevia Leaf Extract).

Made with ingredients from the USA and worldwide.

**Contains NO: Dairy, Gluten, Soy, Peanuts, Tree Nuts, Fish, Shellfish, Eggs, GMOs, Artificial Additives, Preservatives, Added Sugars or Artificial Sweeteners.**

- Magnesium from Pumpkin Seed Protein Powder
- Vitamin D from High Vitamin D Mushroom Powder
- Probiotic Resistant Starch from Green Banana Flour, Resistant Potato Starch and Soluble Tapioca Fiber
- Probiotics from XOS
- 4B CFU Probiotics



# Case Study

## Nutriline (Amway)

Straightforward Vitamin D supplement, sourced from Earthlight® – “one of nature’s most concentrated botanical sources of vitamin D”



### Nutriline™ Vitamin D 11-9346

**SUGGESTED USE:** Take one tablet a day, with or without a meal.

Supplement Facts		
Serving Size: 1 Tablet Servings Per Container: 90		
	Amount per Tablet	% Daily Value*
Vitamin D (as Vitamin D3 and Vitamin D2)	50 mcg	250%
Vitamin K2	20 mcg	17%

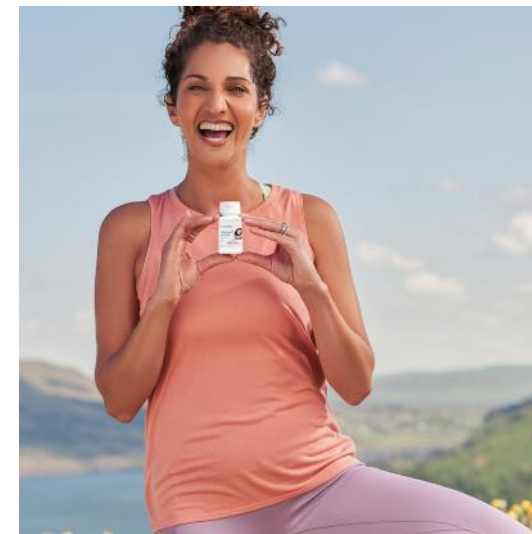
\* Percent Daily Values are based on a 2,000 calorie diet.

**OTHER INGREDIENTS:** Maltodextrin, Microcrystalline Cellulose, Starch Sodium Octenyl Succinate, Glycerol Monostearate, Mushroom Powder, Sodium Starch Glycolate, Sucrose, Silicon Dioxide, Hydroxypropyl Methylcellulose, Stearic Acid, Sodium Ascorbate Crystalline, Medium Chain Triglycerides, Glycerin, dl-Alpha Tocopherol, Carnauba Wax.



### Mushrooms

One of nature’s most concentrated sources of essential vitamin D, these flavorful fungi help support bones and heart and immune health.





# An origin story that's great to tell

Sustainability. And a 30-year love affair with mushrooms led to the world's most innovative Vitamin D ingredient



# Kennett Square, Pennsylvania

## The Mushroom Capital of the World

### Evolution of the Mushroom Story

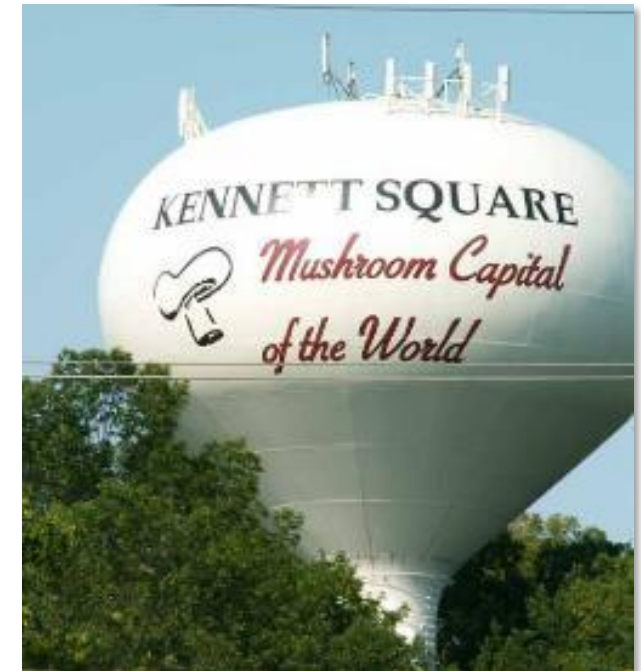


First mushrooms introduced to the town by Quaker carnation growers in the 1880s

Today, the area produces over 500 million pounds of mushrooms per year

This area accounts for more than 50% of the mushrooms grown in the United States today

Over 100,000 people attend annual Mushroom Festival each year





# Oakshire Mushroom Farms

Founded by Gary  
Schroeder in 1985



First commercial shiitake mushrooms  
in the United States



First commercial portobello mushrooms  
in the United States



Supplier to Dole Mushrooms

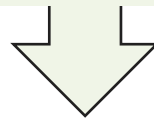


# The journey to discovering Earthlight®

Mushroom innovation took a leap



- i. **Mushrooms have inherent Vitamin D in them – just not very much**
- ii. **When exposed to UV light – just like people – mushrooms manufacture Vitamin D**
- iii. **Experimentation with different light sources – how to get commercially-viable levels of D?**
- iv. **Proprietary process was able to achieve 40,000 IU**



**Earthlight® was born**





# Vitamin D / clean label market trends

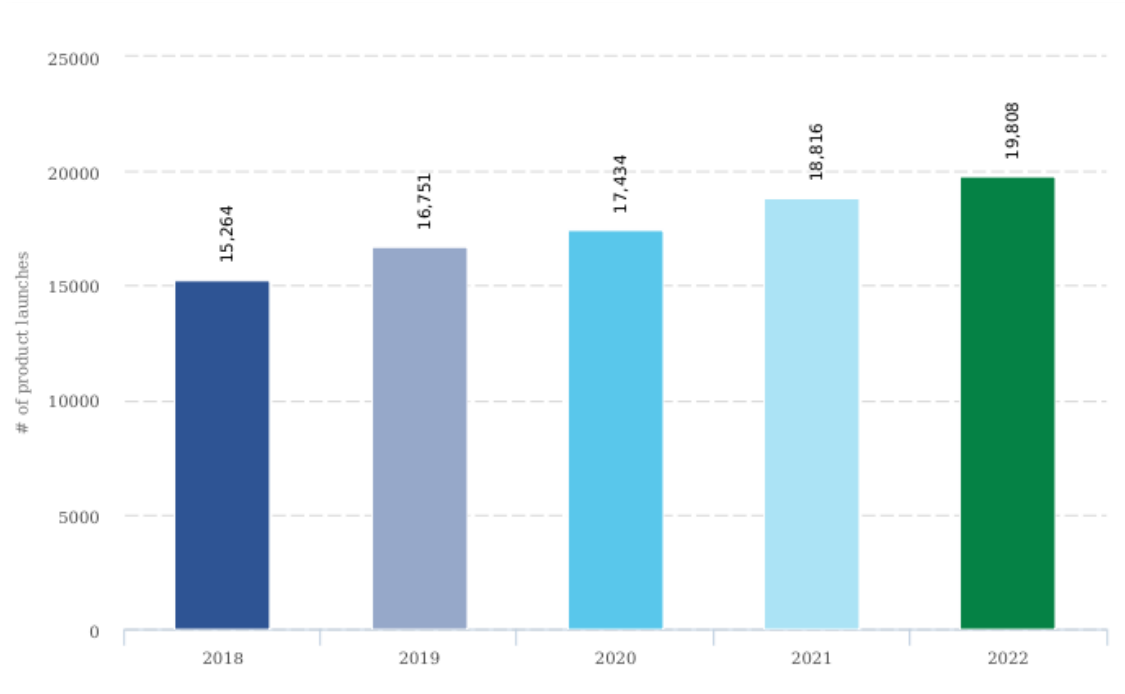
Whole food products are trending, with Vitamin D leading the way



# Vitamin D new product launches continue to climb

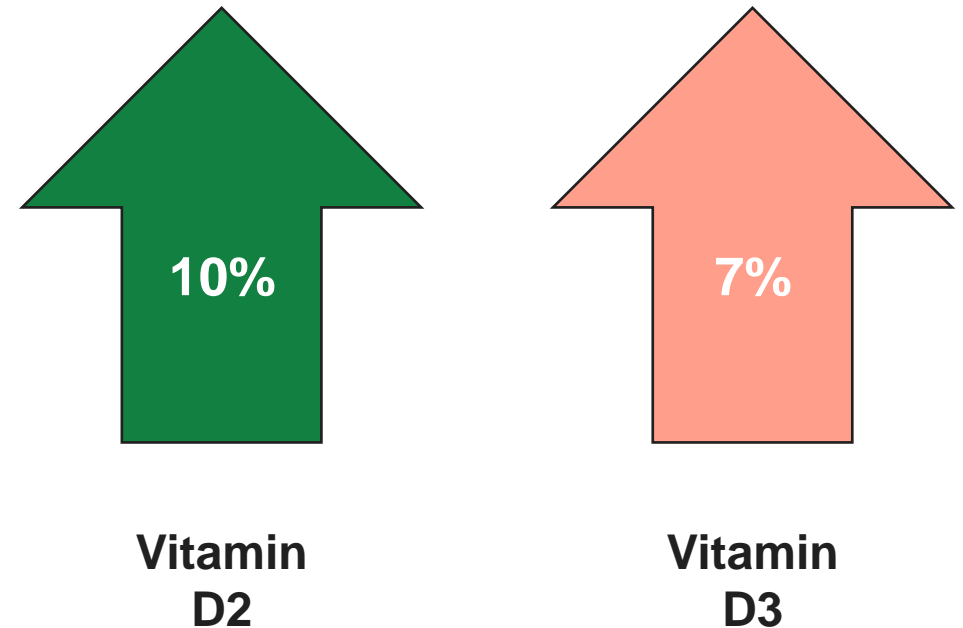
As vitamin D usage and awareness grows, new product launches featuring the ingredient have increased steadily – with D2 growing the fastest

**Growth of Global Vitamin D Product Launches (2018 – 2022)**



**CAGR: 7%**

**Compound Annual Growth Rate Breakdown of Product Launches with D2 vs. D3 (2018 – 2022)**





# The clean label trend

Consumers are more interested in Vitamin D than ever – but they want more than what the market offers today



**2 in 5 consumers globally**

are more open to buying products that developed through plant-based technologies



**70% of consumers globally**

are likely to seek out products that meet clean label requirements



**+93% growth in food & beverage**

launches with a plant-based claim

*(Global, Nov 2019 to Oct 2020 vs Nov 2020 to Oct 2021)*

Source: *Innova Market Insights* and *MannaTree Partners*



# A need across all age groups

Recent analyses of Vitamin D deficiency globally



**~1 bil**

Of people globally  
have low vitamin D  
levels

Palacios C, Gonzalez L. Is vitamin D deficiency a major global public health problem?. *J Steroid Biochem Mol Biol.* 2014;144 Pt A:138-145. doi:10.1016/j.jsbmb.2013.11.003



**~40%**

Of Europeans are  
vitamin D deficient

Amrein, K., Scherkl, M., Hoffmann, M. *et al.* Vitamin D deficiency 2.0: an update on the current status worldwide. *Eur J Clin Nutr* 74, 1498–1513 (2020).



**~42%**

Of the US population  
is vitamin D deficient

Cleveland Clinic Mercy Hospital – 42% Percent of Americans Are Vitamin D Deficient. Are You Among Them?



# Consumers want Vitamin D in more products

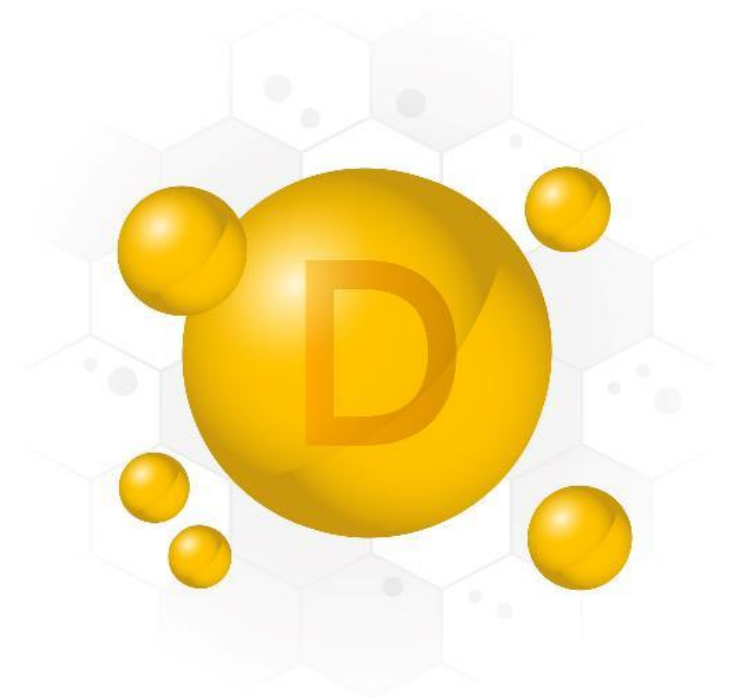
Vitamin D is a household name and consumers are relying on brands to address their needs through unique solutions

## With consumer insight soaring on Vitamin D, supplement sales are responding very well

- In the overall mainstream channel, Vitamin D sales grew 34.4% to \$544 million (*SPINS*)
- Furthermore, in the natural channel overall, vitamin D sales grew 36.5% to \$40 million (*SPINS*)

## Vitamin D is set to continue climbing – from the consumer and product development level

- In CRN's (*Council for Responsible Nutrition*) annual consumer survey last year, they found the 42% of respondents used Vitamin D
- According to their VP of Scientific and Regulatory Affairs, Luke Huber, "It is likely that vitamin D usage will continue to grow in 2021 and in future years"





# The best Vitamin D solution today

An ingredient solution that checks all the boxes

- ✓ Whole food
- ✓ Minimally processed
- ✓ High nutrient content
- ✓ Clean label
- ✓ Plant-based, non-GMO
- ✓ Won't affect taste or texture
- ✓ Excellent economics





Thank you.

Questions?



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